



Production Rifle Line

Montana Firearms Group • 3178 MT Hwy 35 • Kalispell, MT 59901 • (406) 756-4867

www.montanarifleco.com

ASR - American Standard Rifle

Available in Chrome Moly Blued Steel or Stainless Steel, Right or Left Handed Actions

Production Calibers: 22-250 Rem, 6XC, 243 Win, 257 Roberts, 260 Rem, 6.5 -284 Norma, 6.5 Creedmore, 7mm-08 Rem, 7 x 57 Mauser, 308 Win, 338 Federal, 270 Short Mag, 7mm Short Mag, 300 Short Mag, 325 Short Mag, 25.06 Rem, 270 Win, 280 Rem, 280 AI, 30-06 Springfield, 264 Win Mag, 26 Nosler, 28 Nosler, 7mm Rem Mag, 7mm RUM, 300 Win Mag, 300 RUM, 338 Win Mag, 338 RUM



1. American Black Walnut Stock
2. Old Style M70 Pre-64 Adjustable Trigger
3. Accepts Winchester M70 Post-64 Two-Piece Base
4. Capacity: 5 + 1 Standard, 3 + 1 Magnum

5. Crossbolts
6. Fluted Fore Stock
7. #2 Contour Barrel with Thick Barrel Shank
8. Recessed Crown

All MRC Rifles Feature:

- Hand-lapped, Free Floated, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

AVR – American Vantage Rifle

Available in Chrome Moly Blued Steel or Stainless Steel, Right or Left Handed Actions
Production Calibers: .35 Whelen, .375 Ruger, .375 H&H, .416 Ruger, .416 Rem, .458 Win Mag, .458 Lott



1. American Black Walnut Stock
2. Old Style M70 Pre-64 Adjustable Trigger
3. Accepts Winchester M70 Post-64 Two-Piece Base
4. Capacity: 3 + 1 Magnum
5. Crossbolts

6. Marble Interchangeable Sights
7. Fluted Fore Stock
8. #5 Contour Barrel with Thick Barrel Shank
9. Recessed Crown

All MRC Rifles Feature:

- Hand-lapped, Free Floated, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

X2 - Extreme Rifle

Available in Stainless Steel Barreled Action, Right or Left Handed

Production Calibers: 22-250 Rem, 6XC, 243 Win, 257 Roberts, 260 Rem, 6.5 -284 Norma, 6.5 Creedmore, 7mm-08 Rem, 7 x 57 Mauser, 308 Win, 338 Federal, 270 Short Mag, 7mm Short Mag, 300 Short Mag, 325 Short Mag, 25.06 Rem, 270 Win, 280 Rem, 280 AI, 30-06 Springfield, 264 Win Mag, 26 Nosler, 28 Nosler, 7mm Rem Mag, 7mm RUM, 300 Win Mag, 300 RUM, 338 Win Mag, 338 RUM



1. New MRC Synthetic Stock
2. Old Style M70 Pre-64 Adjustable Trigger
3. Accepts Winchester M70 Post-64 Two-Piece Base
4. Capacity: 5 + 1 Standard, 3 + 1 Magnum

5. Full Length Aluminum Bedding Block
6. #2 Contour Barrel with Thick Barrel Shank
7. Recessed Crown

All MRC Rifles Feature:

- Free Floated, Hand-lapped, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

V2 - Extreme Vantage Rifle

Available in Stainless Steel, Right or Left Handed Actions

Production Calibers: .35 Whelen, .375 Ruger, .375 H&H, .416 Ruger, .416 Rem, .458 Win Mag, .458 Lott



- 1. New MRC Synthetic Stock**
- 2. Old Style M70 Pre-64 Adjustable Trigger**
- 3. Accepts Winchester M70 Post-64 Two-Piece Base**
- 4. Capacity: 3 + 1 Magnum**

- 5. Full Length Aluminum Bedding Block**
- 6. Marble Interchangeable Sights**
- 7. #5 Contour Barrel with Thick Barrel Shank**
- 8. Recessed Crown**

All MRC Rifles Feature:

- Hand-lapped, Free Floated, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

DGR – Dangerous Game Rifle

Available in Chrome Moly Blued Steel or Stainless Steel, Right Handed Action

Production Calibers: .338 Lapua, .416 Rigby, .378 Wby Mag, .460 Wby Mag, .505 Gibbs



1. American Black Walnut Stock
2. Old Style M70 Pre-64 Adjustable Trigger
3. Accepts CZ550 Ringmounts or MRC Picatinny Rail
4. Capacity: 5+1 Rigby & 3+1 Gibbs
5. Dual Steel Crossbolts

6. Marble Interchangeable Sights *(on most models)*
7. Thick Barrel Shank with PH contours
8. 338 Lapua features a threaded muzzle break *(no sights)*

All MRC Rifles Feature:

- Hand-lapped, Free Floated, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

SCR – Seven Continents Rifle

Available in Stainless Steel, Right Handed Action

Production Calibers: .338 Lapua, .416 Rigby, .378 Wby Mag, .460 Wby Mag, .505 Gibbs



- 1. Custom Carbon Fiber Kevlar Reinforced Stock**
- 2. Old Style M70 Pre-64 Adjustable Trigger**
- 3. Accepts CZ550 Ringmounts or MRC Picatinny Rail**
- 4. Capacity: 5+1 Rigby & 3+1 Gibbs**

- 5. Full Aluminum Bedding Block**
- 6. Marble Interchangeable Sights** *(on most models)*
- 7. Thick Barrel Shank with PH contours**
- 8. 338 Lapua features a threaded muzzle break** *(no sights)*

All MRC Rifles Feature:

- Hand-lapped, Free Floated, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

MMR – Montana Marksman Rifle

Available in Stainless Steel Barreled Action, Right or Left Handed

Production Calibers: 6.5x284 Norma, 300 WSM, 308 Win, 300 Win Mag



- 1. Custom T-11 Stock with Adjustable Cheek Height and Length of Pull**
- 2. Tactical Bolt Knob**
- 3. Timney Trigger**
- 4. Accepts Winchester M70 Post-64 Two-Piece Base**

- 5. Capacity: 5 + 1 Standard, 3 + 1 Magnum**
- 6. Dual Front Swivel Studs**
- 7. #6 Target Contour Barrel**
- 8. Sniper Grey Cerakote Finish**
- 9. Threaded Muzzle with Cap**

All MRC Rifles Feature:

- Free Floated, Hand-lapped, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring

MTR – Montana Tactical Rifle

Available in Stainless Steel Barreled Action, Right Hand Only

Production Calibers: 338 Lapua Mag, 338 Norma Mag



- 1. Custom T-11 Stock with Adjustable Cheek Height and Length of Pull**
- 2. Timney Trigger**
- 3. Tactical Bolt Knob**
- 4. Accepts Winchester M70 Post-64 Two-Piece Base**

- 5. Capacity: 5 + 1**
- 6. Dual Front Swivel Studs**
- 7. PH #7 Target Contour Barrel**
- 8. Sniper Grey Cerakote Finish**
- 9. APA FB Muzzle Break**

All MRC Rifles Feature:

- Free Floated, Hand-lapped, Button Rifled Barrels
- 3 Position Safety
- Three Solid Points of Barrel Contact with Action:
 - Cone Breech
 - Threads
 - Action Face
- Glass Bedded
- Control Round Feed, Claw Extractor
- Mauser Style Ejector
- 1" Pachmayer Decelerator Butt Pad
- Full Bottom Metal
- 24 lbs Firing Pin Spring